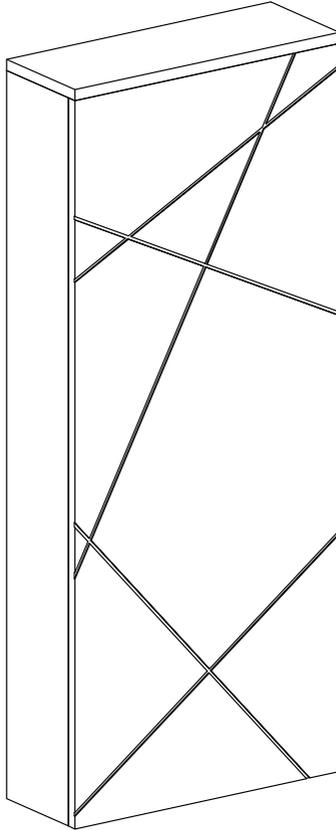




## Voyage WC Unit



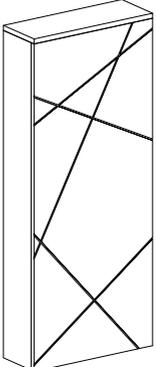
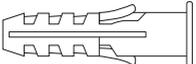
## Fitting Instructions

Please follow them carefully and  
leave this manual with end user

## Before you begin:

1. **We recommend that this product is installed by a qualified tradesperson**, Victorian Plumbing Ltd. accept no liability for products incorrectly installed or any damage to the floor, walls, plumbing, WC unit, or personal injury during installation.
2. **Check the chosen wall space for any pipes/cables prior to drilling**
3. **Ensure the chosen cistern and toilet pan are the correct size for this unit.**
4. Observe all local plumbing and building codes & regulations.
5. Ensure the incoming mains water supply is switched off prior to commencing the installation.
6. For the following instructions, it is assumed that the in-wall/floor plumbing has already been prepared.
7. Unpack the product then read these instructions before proceeding. Inspect the product for damage. If any damage is found, contact our Customer Relations team.

## Items Included:

| No. | Description | Picture   | Qty |
|-----|-------------|---|-----|
| A   | WC Unit     |    | 1   |
| B   | Rawl Plug   |  | 4   |
| C   | Wall Screw  |  | 4   |

## Tools Required (Not Included):

**\*Ensure the appropriate PPE is used during installation\***



Pencil



Tape Measure



Drill



Screw Driver



Spirit Level



Silicone



Jigsaw

# Installation

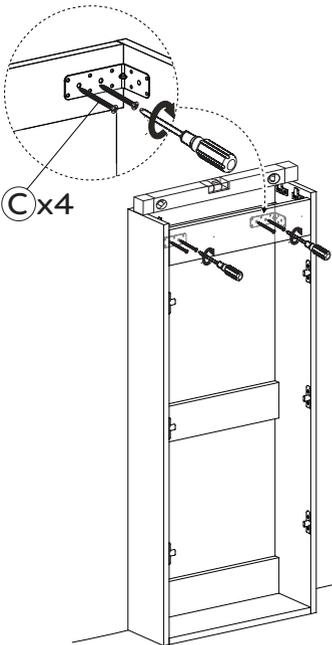
**Note:** Diagrams are for illustration purposes only. Your WC Unit may superficially differ from these drawings however the installation guide steps still apply.

## Mounting Installation:

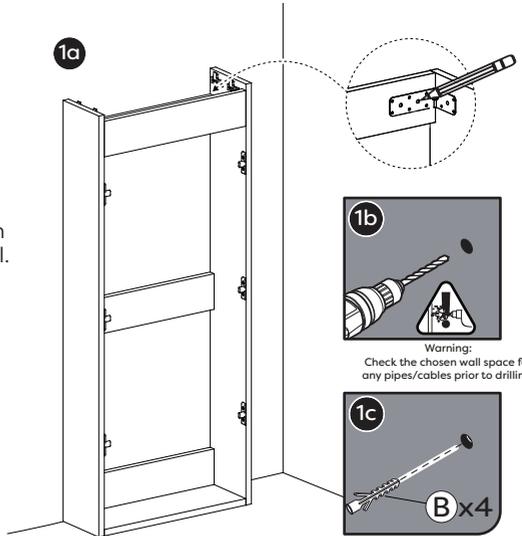
### Step 1:

- Place the 'Unit' up against your chosen wall, then mark the positions for the holes at the back plinth of the unit. Ensure the markings on the back plinth match the markings on the wall.
- Drill the holes in the wall using the appropriate sized drill bit, then insert the 'Rawl Plugs' (B).

2a



1a

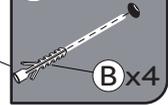


1b



Warning:  
Check the chosen wall space for  
any pipes/cables prior to drilling!

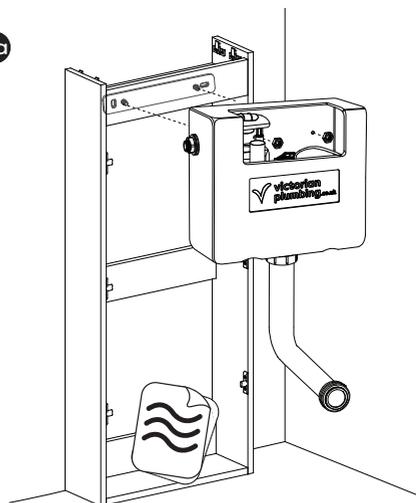
1c



### Step 2:

- Place the 'Unit' up against your chosen wall. Using the 'Screws' (C), secure the unit to the wall by screwing into the 'Rawl Plugs'. Check that the 'Unit' is level using a spirit level.

3a



### Step 3:

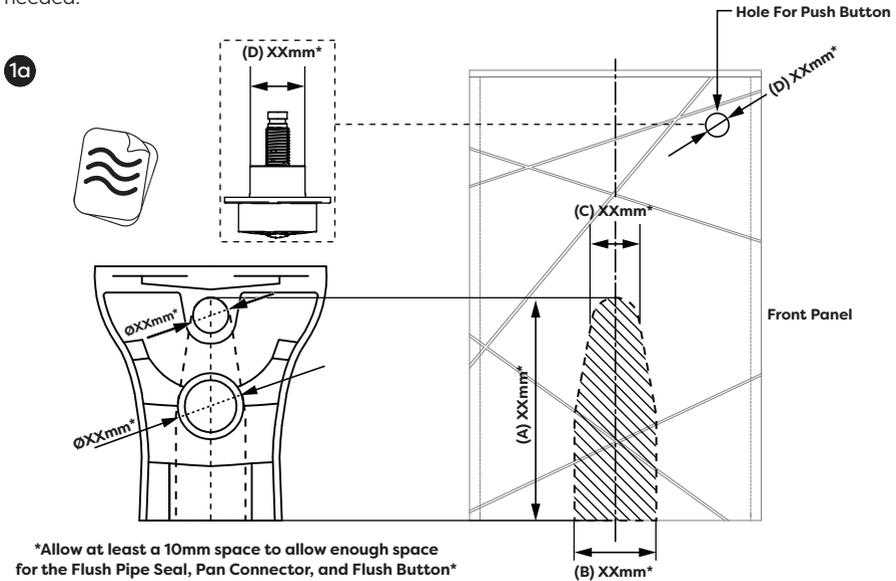
- Prepare the concealed cistern prior to installation, then mount the cistern to the back plinth of the 'Unit'. Refer to the instructions of the concealed cistern for guidance if needed.

# Panel Cut-Out

## Step 1:

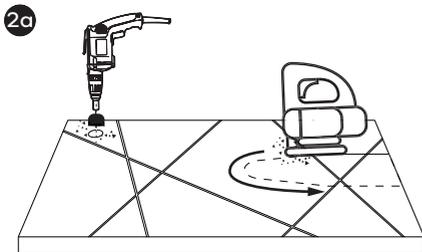
Place your chosen Pan on the finished surface floor and remove the front panel from the 'WC Unit'. Measure the height (A) from top outer edge of the Flush Inlet Hole, to the floor. Then Measure the width of the outer edge of the Waste Spigot (B) and Flush Inlet Hole (C). Mark the measurements onto your 'WC Unit' (as shown in the diagram below), refer to the instructions of the Pan for guidance if needed.

Measure the radius of your chosen Flush Button (as shown in diagram below). Then mark the measurement onto your 'WC Unit', refer to the instructions of the Flush Plate for guidance if needed.

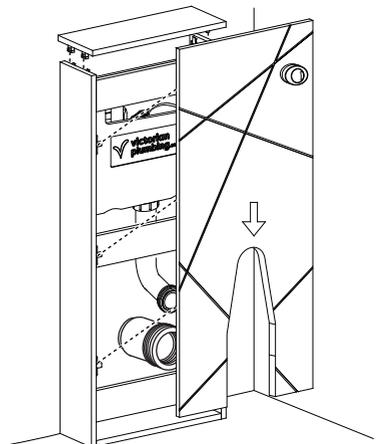


## Step 2:

Carefully cut-out the markings on the panel using the appropriate sized hole saw and jig saw, ensuring a clean cut. Install the flush button in the top hole, then insert the panel back onto the 'WC Unit'. Proceed to completing the installation of the Concealed Cistern, Flush Button and Pan.



2b



**ANY CUT SURFACES/EDGES NEED TO BE SEALED AGAINST WATER INGRESS.**

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