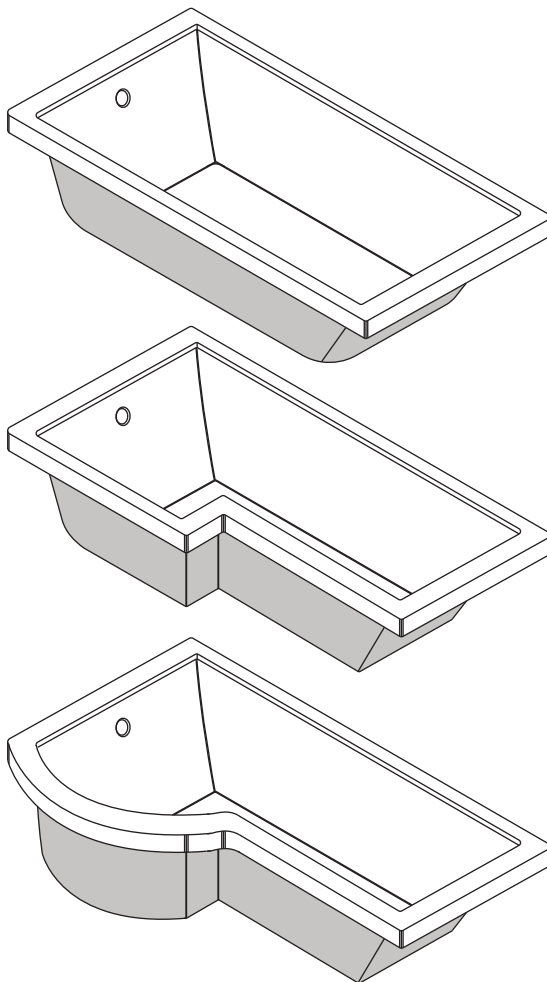




Universal Back to Wall Bath



Fitting Instructions

Please follow them carefully and
leave this manual with end user

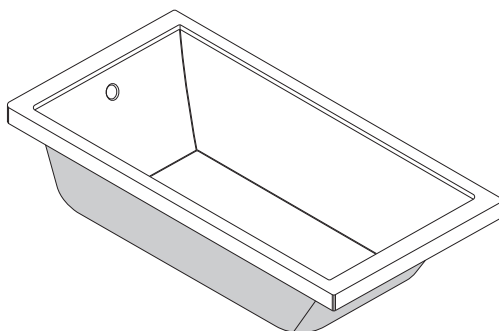
Installation Guide

Before installation, please read this guide carefully.

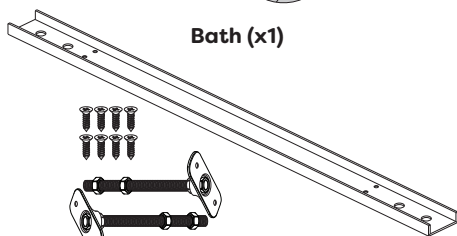
1. **We recommend that this product is installed by a qualified tradesperson,** Victorian Plumbing Ltd. accept no liability for products incorrectly installed, or where the correct testing procedures have not been adhered to, thus resulting in the escape of water and consequential damage.
2. This product may require two people to carry out this installation.
3. **This product is manufactured in compliance with BS EN14516 Baths for domestic purposes.** Observe all local plumbing and building codes & regulations. The bath is not designed to take weight on the rim. Do not sit or stand on the bath rim.
4. Ensure the incoming mains water supply is switched off prior to commencing the installation.
5. Carefully inspect the product for damage. If any damage is found, immediately contact our Customer Relations Team.
6. Ensure the bath is completely protected, leave the covering in place until the bathroom is complete. Scratches and cracks incurred during installation are not covered by the warranty.

Items Included:

Diagrams are for illustration purposes only. Your bath, legset and panels may superficially differ from this drawing however the installation guide steps still apply.

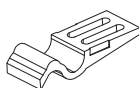


Bath (x1)



Leg Set (x2)

Recommended Fittings (Not Included):



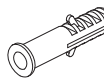
**Panel
Clips (x6)**



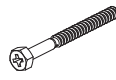
Screws (x14)



Washer (x6)



**Rawl
Plugs (x6)**



**Wall
Screws (x6)**



**Wall
Brackets (x6)**

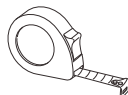


Tools required for Installation:

Ensure the appropriate PPE is used during installation



Pencil



**Tape
Measure**



**Power
Drill**



**Spirit
Level**



**Silicone
Sealant**



**Profiling
Tool**



**Adjustable
Wrench**

Bath Preparation:

- Place your bath, face down on a level surface (ensure the bath surface is protected). Remove the fittings box (usually attached to the underside of the bath) and ensure you have all the components required for installation.
- Attach the brackets to the underside of the bath using the fittings provided (if any). Then screw the legs to the brackets in the corresponding holes. As illustrated in Fig.1 and 2 .
- Once the legs are secured into place, check that the legs are all the same height and level using a spirit level, adjust if necessary. As illustrated in Fig.3 .

Fig.1

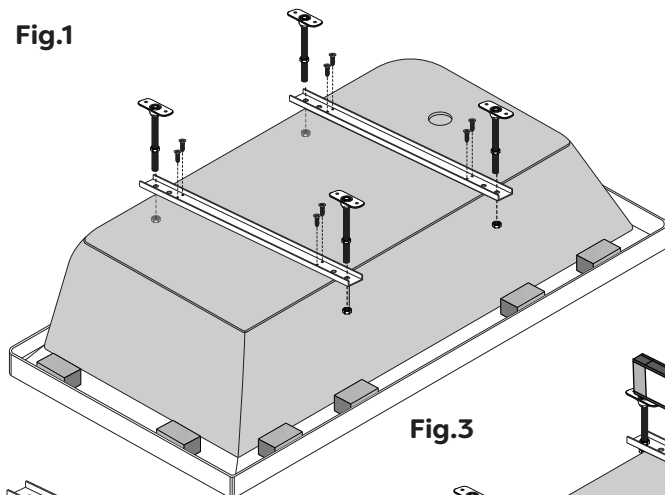


Fig.2

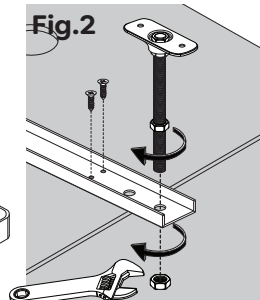
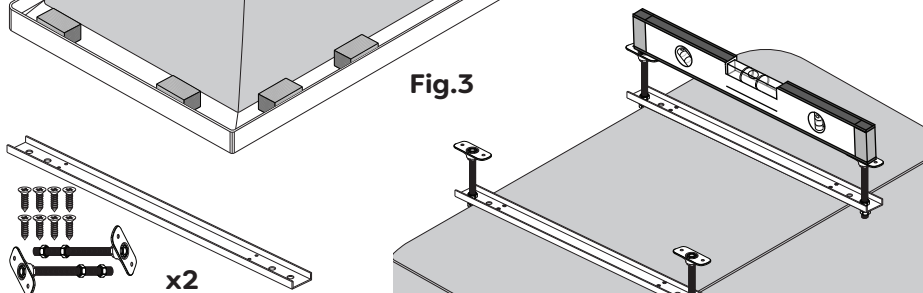
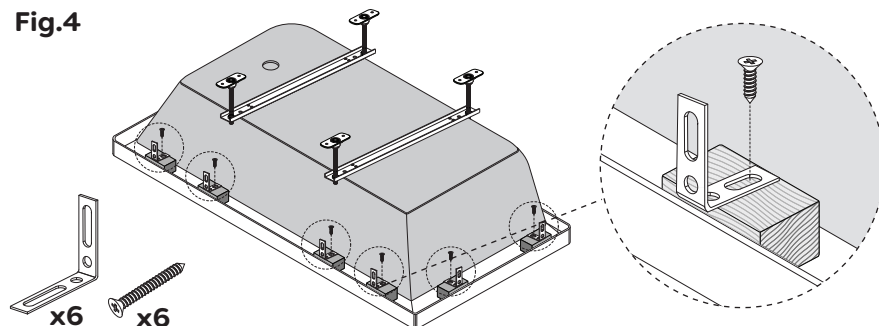


Fig.3



- On the other side of the bath; Fix the 'Wall Brackets' to the bath. As shown in Fig.4 .
- **Note:** The illustration in Fig.4 shows a conventional wall bracket fixed to the bath. Your wall bracket and installation may differ from this. Ensure the fixings are suitable for both the bath and type of wall structure which you are fitting the bath to; Allowing for the weight of the bath when both empty and filled with water.

Fig.4





Notice (Tap holes drilling if applicable)



- Pay attention to the below points if the bath is designed with the tap deck.
- If the tap holes are not pre-drilled on the deck, you will need to drill the holes according to your needs. As shown in Fig.5 and Fig.6 .

Fig.5

→ **Tap holes area**

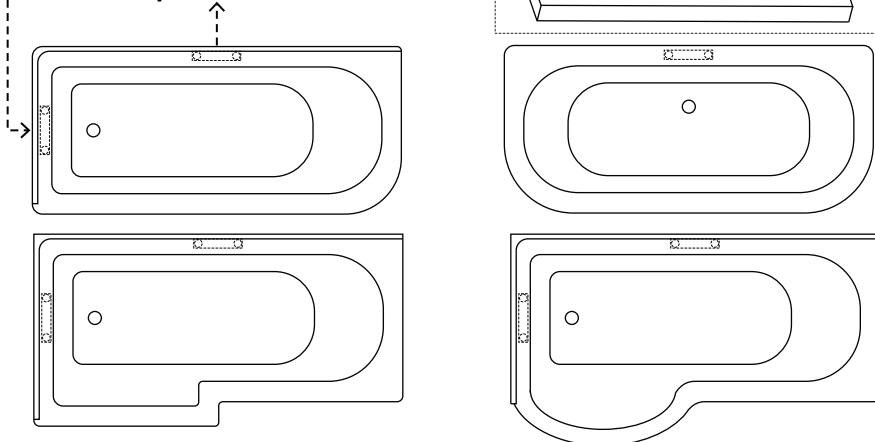
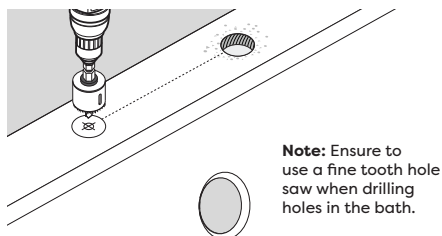
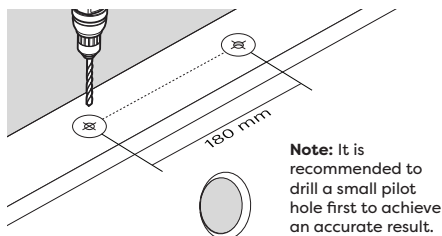


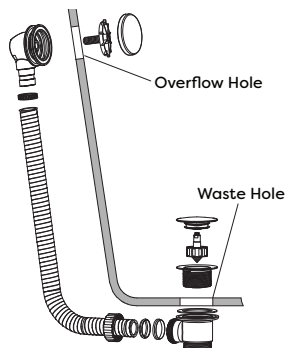
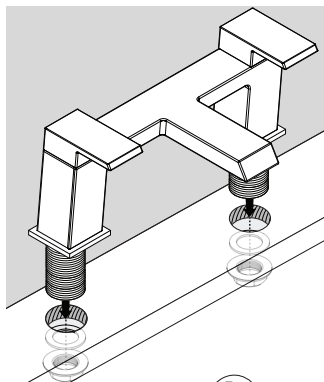
Fig.6

**** Illustrations are for reference only ****



Pre-dressing the bath:

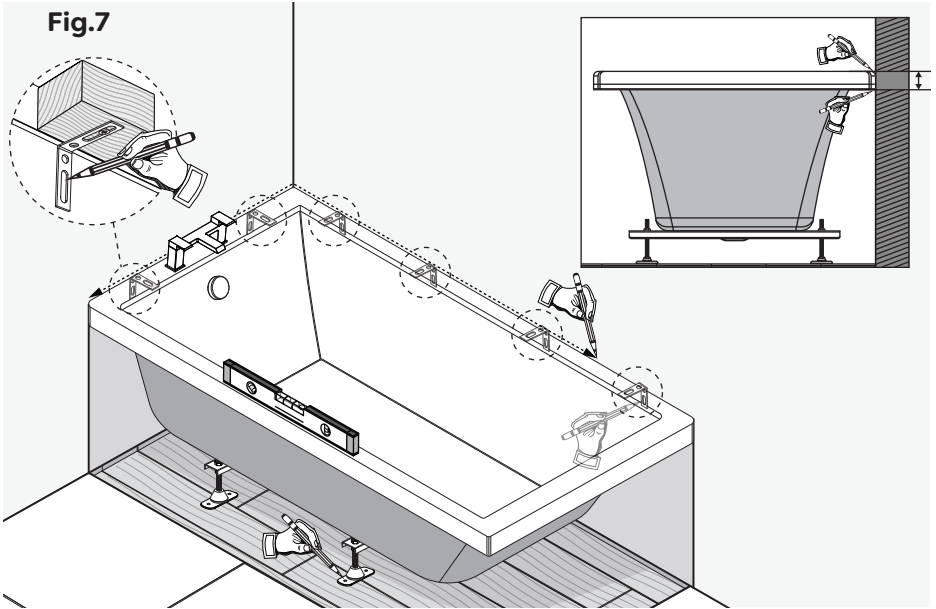
- It is recommended to install the taps / bath filler, Overflow and Waste prior to mounting the bath to the wall.
- Refer to the respective installation instructions for guidance if needed.



Bath Installation:

- Place the bath up against you chosen wall, then make markings across the top and the fixing positions of the 'Wall Brackets' to the wall. As shown in Fig.7.
- Measure the thickness of the bath edge, then make a second marking below the original line. Ensure the markings are level using a spirit level.

Fig.7



- Carefully place the bath to one side. Using an appropriate sized drill bit, carefully drill the holes in the wall (ensuring there are no hidden pipes or cables behind the wall) then insert the 'Rawl Plugs'. As shown in Fig.9 and Fig.10 .
- Pipe a fine bead of good quality silicone sealant in between the two markings. As shown in Fig.8 .

Fig.8

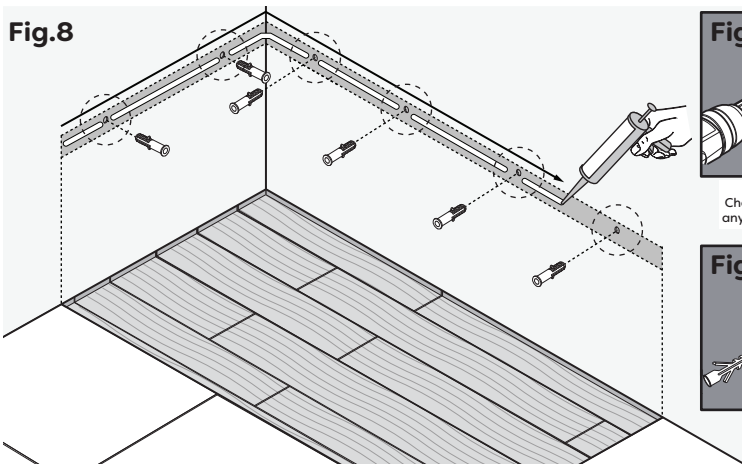
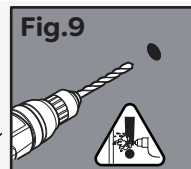
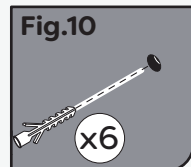


Fig.9



Warning:
Check the chosen wall space for any pipes/cables prior to drilling!

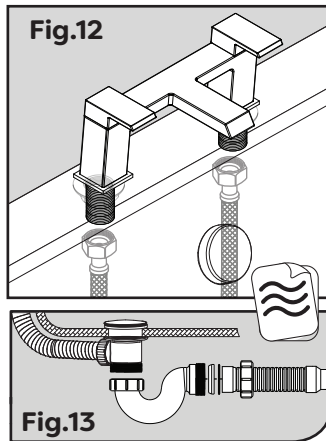
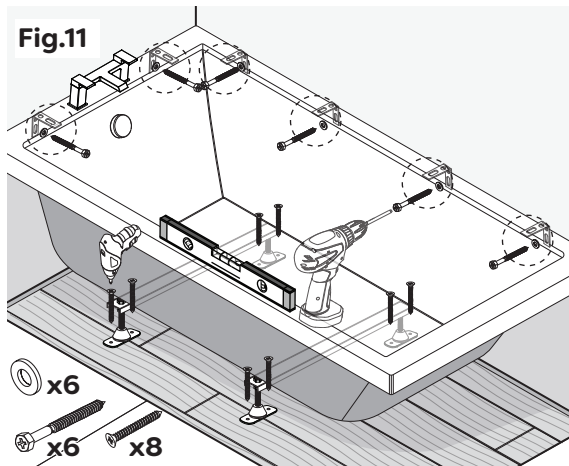
Fig.10



- Place the bath back over the fixing hole positions. Secure the bath into position using the appropriate screws, ensuring the bath is level using a spirit level. As shown in Fig.11.

Note: it is recommended to use a palm sized drill (or angled drill) when securing the bath feet to the floor.

- Once secured into place attach the hot and cold inlets to the tap; and the waste outlet to the waste trap. As shown in Fig.12 and Fig.13. (Refer to installation instructions for guidance.)

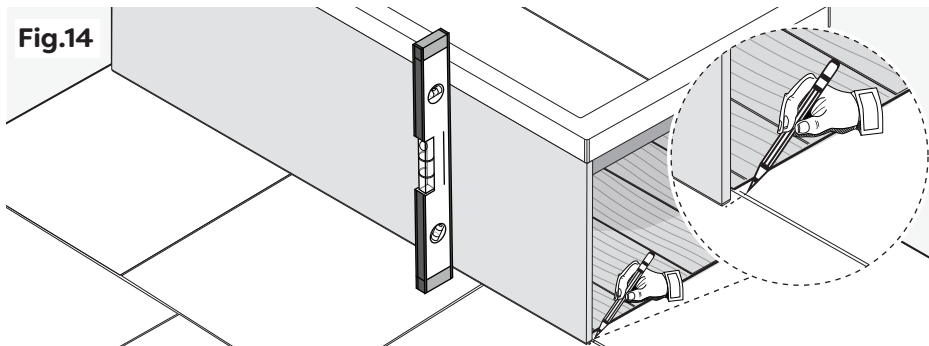


- Water test your bath prior to enclosing to ensure that it drains correctly.
- Gradually fill up the bath with water and check that there are no leaks from the waste trap, flexible pipe and waste outlet.
- Continue to fill the bath higher than the overflow area to ensure the overflow is working correctly.

Panel Preparation:

- Prepare the panels to fit the side and end(s) of the bath. Check that the panel fits correctly and mark where the panel will sit. Ensure the panels are level using a spirit level. As shown in Fig.14.
- Note:** some of the panels may need to be cut to accommodate the skirting board or any uneven surfaces. Using a small fine toothed saw, carefully cut the panel.

Diagrams are for illustrations purposes only, it is recommend to refer to the installation instructions of your chosen panel for guidance.



Acrylic Panel Installation:

- Place (x2-4) 'Panel Clips' across the support blocks on the bath, secure the clips to the bath by screwing into the support blocks. As shown in Fig.15 .
- Place a timber batten across the floor Secure the batten to the floor using floor screws (and rawl plugs, if drilling into a solid floor) *not included*. **Note:** If drilling into a solid floor, ensure the appropriate sized drill bit is used. As shown in Fig.16 .
- Start by slotting the end panel to the panel clips and batten first. Repeat this task for the front panel. As shown in Fig.17 . **Note:** Ensure the panels are level using a spirit level.

Fig.15

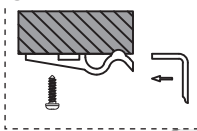
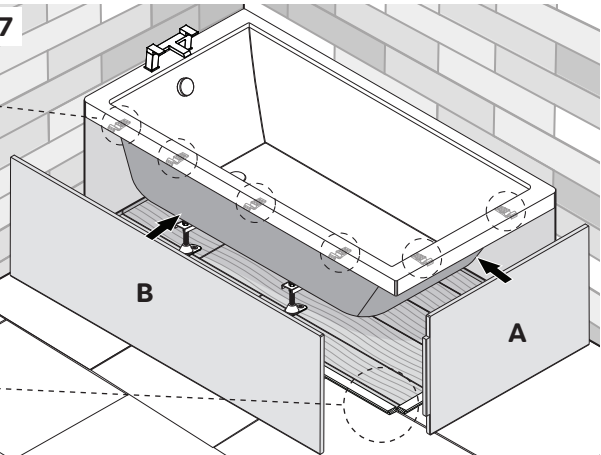
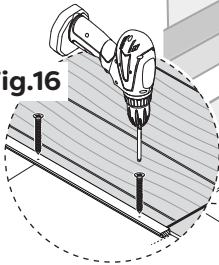


Fig.17

Fig.16



Wood Panel Installation:

- Place a timber batten across the wall and floor Secure the batten to the floor using floor screws (and rawl plugs, if drilling into a solid floor) *not included*. **Note:** If drilling into a solid floor, ensure the appropriate sized drill bit is used. As shown in Fig.18 .
- Attach both the front and end panel to a timber block using I-brackets and screwing into the block. As shown in Fig.19 .
- Secure the panels to the batten frame by either using good quality sealant or traditional screw method. As shown in Fig.20 .

Fig.18

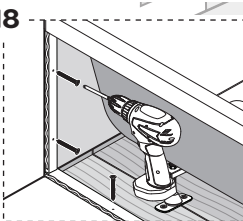


Fig.20

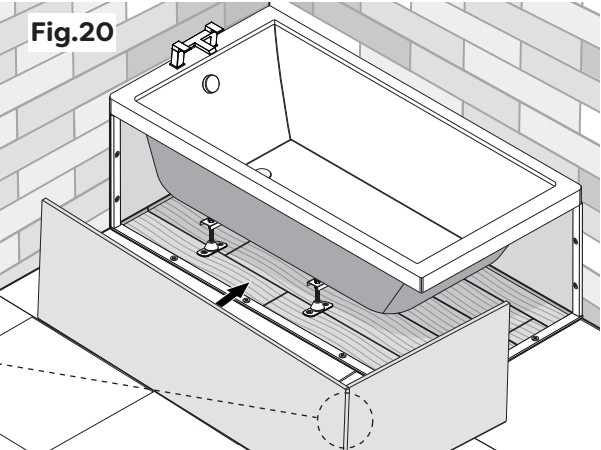
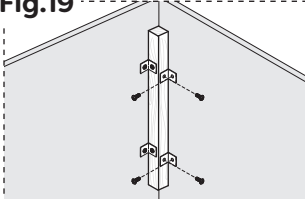


Fig.19



Sealing the bath:

- Clean the area of any dust and debris. Fill the bath with water to correctly apply the sealant while the bath is filled with weight. Pipe a fine bead of good quality silicone sealant across the back of the bath to the wall. As shown in Fig 21.
- Apply a bead of good quality silicone sealant across the bottom of the sides and bottom of the panel to prevent water ingress.
- Wipe away the excess silicone with a damp cloth and allow 24 hours for the sealant to fully dry.

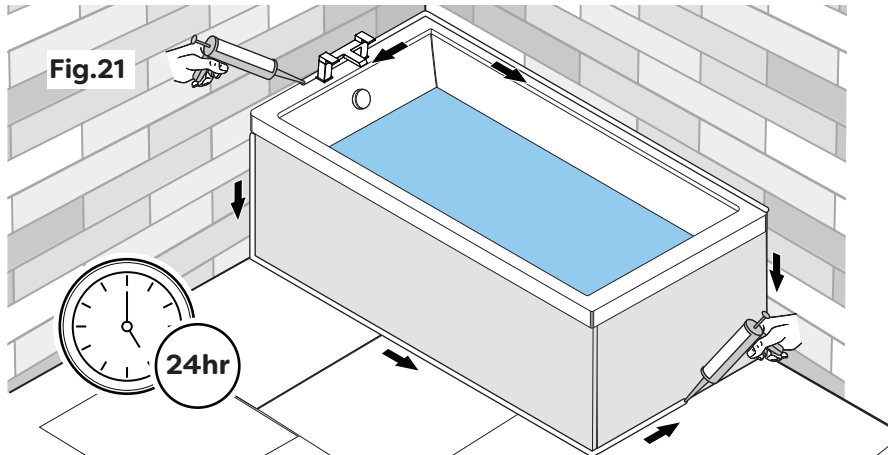


Fig.21

Aftercare:

- To preserve the polished surface, after using your bath, clean with a soft cloth and warm soapy water.
- Do not use powders, pastes, crème cleaners, thinners, window cleaning sprays, dry cleaning liquid, etc.
- When coloured essential oils are used, first test that the colour won't stain your bath. Always add oils to a bath full of water. Never pour them into an empty bath.
- We recommend that you regularly clean your panel with a mild dish detergent. After each use, wipe the panel dry with a soft cloth. Refrain from using acidic household cleaners, wipes with harsh chemicals, or abrasives, as these will damage the panel.

Recycling and Disposal:

Please recycle the packaging in accordance with your local government regulations on waste handling and follow the same advice at the end of the products life.

www.victorianplumbing.co.uk