

ASSEMBLY & INSTALLATION INSTRUCTIONS

CAST IRON BATH

Note: Taps shown are for illustration only and may, may not be available for purchase



INTRODUCTION

Thank you for selecting our product. To ensure that your installation proceeds smoothly, read these instructions carefully before you begin. Also, review the recommended tools and materials section. Carefully unpack and examine your new plumbing fixture for shipping damage before installation. If any such damage is found, report it to your vendor immediately.

IMPORTANT SAFETY PRECAUTIONS



TO REDUCE THE RISK OF INJURY

1. The water in your bathtub should not exceed 104° Fahrenheit. Lower water temperatures are recommended for extended use (exceeding 10 – 15 minutes) and are definitely recommended for younger children.
2. Pregnant, or possibly pregnant, women should consult a physician before using to obtain advise on water temperature and immersion time.
3. Avoid bathing immediately after meals
4. The use of alcohol, drugs or medication, before or, during bathing may lead to unconsciousness with the possibility of drowning. Consult your physician before bathing if you are using any medication.
5. Persons suffering from obesity, or with a medical history of heart disease, low or high blood pressure, circulatory system problems or diabetes should consult a physician before bathing.



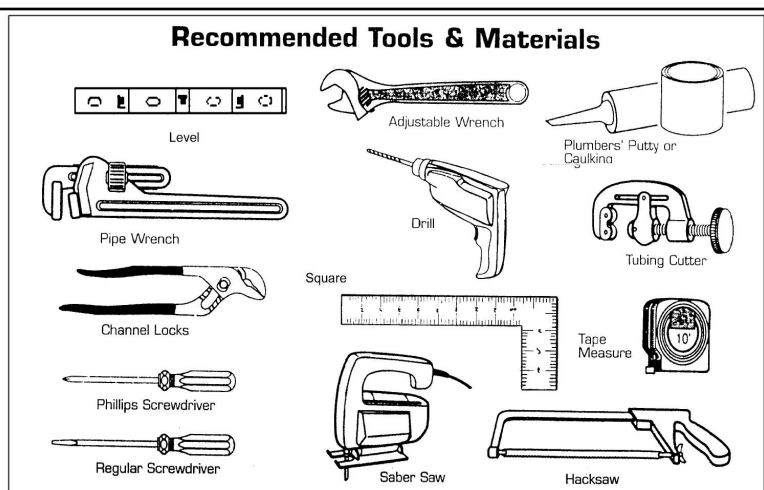
RISK OF CHILD INJURY

To reduce the risk of injury, accidental drowning, do not permit children to use the bathtub unless they are closely supervised at all times.

RECOMMENDED TOOLS AND MATERIALS

Most of the procedures require the use of common tools and materials, which are available from hardware and plumbing, supply stores. It is essential that the tools and materials be on hand before work is begun.

Note: Sealant should be applied to all through holes.



FIXTURE LIMITED WARRANTY

If inspection of this plumbing product, within one year after its initial purchase, confirms that it is defective in materials or workmanship, will repair or, at its option, exchange the product for a similar model. This warranty applies to the original customer only and must have the Original Proof of Purchase. It does not cover any custom hand painting. Any customizing of the product by purchaser, or purchaser's agent, will null and void this warranty. The re-firing, welding or alteration of this product by purchaser will null and void this warranty.

This limited warranty does not apply to local building code compliance. Since local building codes vary considerably, the purchaser of this product should check with a local building or plumbing contractor to insure local code compliance before installation.

This warranty shall be void if the product has been moved from its initial place of installation; if it has been subjected to faulty maintenance, abuse, misuse, accident or other damages; if it was not installed in accordance with instructions; or if it has been modified in a manner inconsistent with the product.

The supplier's option to repair or exchange the product under this warranty does not cover any labor or other costs of removal or installation, nor shall be responsible for any other incidental or consequential damages attributable to a product defect or to the repair or exchange of a defective product, all of which are expressly excluded from this warranty.

This warranty gives you specific legal rights. You may have other statutory rights that vary from state to state or from province to province, in which case this warranty does not affect such statutory rights.

For service under these warranties, it is suggested that a claim be made through the contractor or dealer from or through whom the product was purchased.

REPLACEMENT USE

When replacing an original bath, be sure to shut off the water supply *before* removing unit or disconnecting water supply lines and drain fittings. Original supply lines and shutoff valves should be replaced and used with fittings and adapters to match the connections on the replacement units.

INSTALLATION PROCEDURES

⚠ CAUTION: CAST IRON BATHTUBS ARE EXTREMELY HEAVY.
FOR PERSONAL SAFETY, ALWAYS USE EXTRA PERSONAL FOR INSTALLATION.

Typical installation includes installation of house drain, floor riser, hot and cold water supply lines, shut-off vales, and fittings. Installations may require floor and wall preparation or support framing.

⚠ ALL INSTALLATION PROCEDURES MUST COMPLY IN STRICT ACCORDANCE WITH APPLICABLE LOCAL PLUMBING AND BUILDING CODES

Important Note:

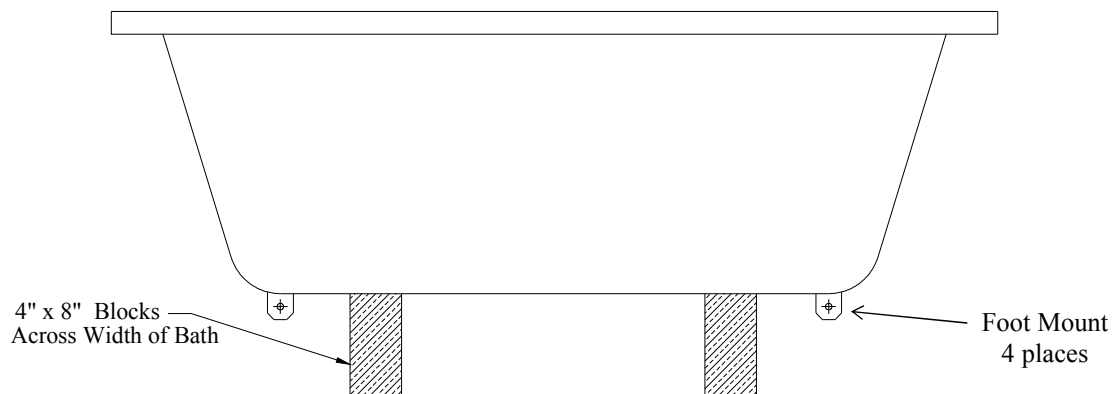
- ⚠** After inspection and during installation protect the bathtub from construction damage
- ⚠** Ensure that the floor structure beneath the bathtub will support the total weight of the bathtub, water and bather.
- ⚠** After installation water test the unit and check for leaks.

STEP 1.

Determine type and location of installation and ensure that you have the sufficient room for the specified dimensions.

STEP 2.

Install the leg brackets and adjustment screws to bath by placing bath on 4" x 8" blocks. (Two 4" x 4" blocks nailed together will give you the necessary height for installation).
See diagram below.



INSTALLING BATH

STEP 2.

Install feet to bath, by loosening the nut and sliding the bolt head into the retaining bracket on the bathtub. The feet and the brackets are labeled **C, D, E, & F**. Fig 1. Position the feet in the right location, align correctly and tighten the nut. Ensure the feet are securely fastened before lowering the bath. Fig 2 & 3.

Lower the bath and ensure it sits level by screwing the adjustment screws in the feet. Fig 4. See diagram below.



Foot location label
C,D,E,F.
4 places



Foot bolt and retaining bracket.
4 places



Foot adjustment screw.
4 places

STEP 3.

Install house drain and floor riser. Install hot and cold water supply lines and shutoff valves. Ensure when installing house drain that it is centered with bath drain, (when bath is placed in position). Ensure you have matched all correct dimensions.

STEP 4.

Carefully place the bathtub into position. Install the drain components to the bathtub following the drain installation instructions.

⚠ The floor structure beneath the bathtub must be able to support the total weight of the bathtub, water and bather. Refer to Table 1, under total weight for your model.

STEP 5.

Carefully remove construction debris from bath. Clean surfaces using soft cloth with warm water. Water-test the bath and check for leaks.

CARE AND MAINTENANCE

The anti-slip surface of this bathtub meets or exceeds the requirements of ASTM-F-462 for slip resistance



DANGER: Improper maintenance or cleaners may permanently remove the slip-resistant surface of bathtubs

GENERAL CLEANING

Porcelain enamel is a highly durable, glass like material that has been fused to a metal surface under extremely high temperatures. While it is resistant to heat, acids, and alkaline, it is not acid proof.

DO NOT use materials containing acids like vinegar. Fruit juices, or milk should be cleaned, washed away, and cleaned immediately.

DO NOT use of abrasives like cleaners, “Comet”, and disinfectants are **NOT RECOMMENDED** and could dull the tubs finish.
Regular cleaning materials include, “Palmolive, Dawn”, or liquid laundry detergent. For trouble stains use “NO-RINSE SPIC & SPAN, ZUD, OR KRC-7”.

DO NOT use steel wool, wire brushes, metal scrapers or abrasive sponge pads to clean bathtubs

DO NOT use polish / buffing machines on the anti-slip surface.