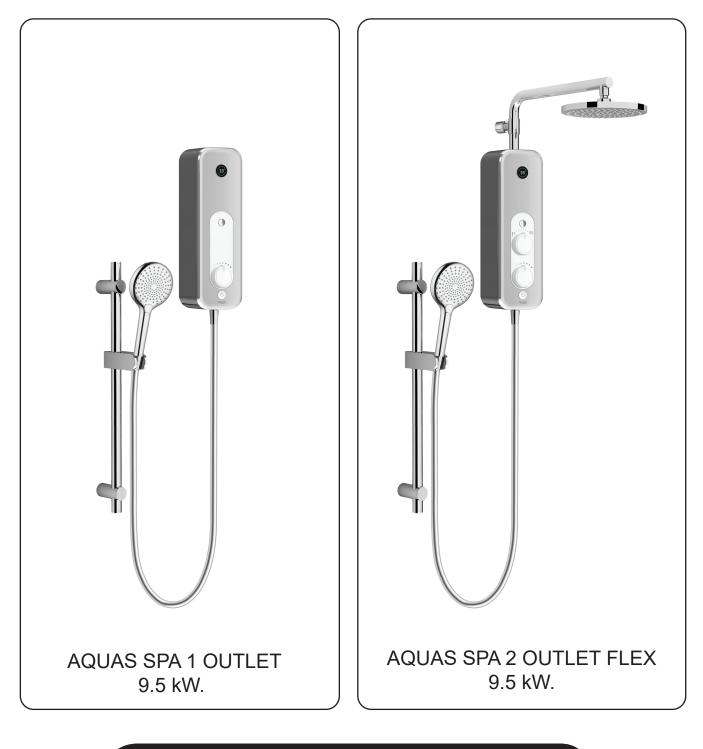


INSTANTANEOUS ELECTRIC WATER HEATER - AQUAS SPA By

AQUABELLA SHOWER CO., LTD.



IMPORTANT ! This Step-by-Step guide should be given to the customer after installation and demonstration

These instructions contain all the necessary fitting and operating instructions for your electric shower. Care taken during the installation will provide a long, trouble free life from your shower.

# PLEASE READ THIS IMPORTANT SAFETY INFORMATION



WARNING: DO NOT operate shower if frozen, or suspected of being frozen. It must thaw out before using.



DO NOT operate the unit if the showerhead or spray hose becomes damaged.



DO NOT restrict flow out of shower by placing showerhead in direct contact with your body.



DO NOT operate the shower if water ceases to flow during use or if water has entered inside the unit because of an incorrectly fitted cover.



WARNING: If restarting the shower immediately after stopping, be aware that a slug of hot water will be expelled for the first few seconds.

#### PLEASE READ THIS IMPORTANT SAFETY INFORMATION (CONT.)

IMPORTANT: This appliance is not intended for use by persons (Including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

IMPORTANT: To comply with water regulations, building regulations or any specific local water company regulations and should be in accordance with BS EN 806. A double check valve must be fitted with all flexible shower accessories where it is possible that the showerhead may come into contact with used water i.e. In the bath or shower tray.

IMPORTANT: Before turning on the water supply to the shower unit the water supply pipe should be flushed out to remove debris. After flushing the pipework ensure that the shower unit is positioned squarely on the wall and tighten the screws. Tighten all plumbing connections and check the pipework for leaks.

IMPORTANT: Ensure that the terminal block screws are fully tightened and that no cable insulation is trapped under screws. Ensure the cable clamp is used to secure the cable. The earth continuity conductor of the electrical installation must be effectively connected to all exposed metal parts of other appliances and services in the room in which the shower unit is installed.

CAUTION: Check there are no hidden cables or pipes before drilling holes for wall plugs. Exercise great care when using power tools near water. The use of a residual current device (RCD) is recommended.

IMPORTANT: Turn the Temperature control knob anticlockwise until the valve is fully open before switching on the unit.

This will ensure a fast fill up of the unit when the shower is first switched on.

IMPORTANT: The shower unit must be full of water before heat settings are used.

WARNING: If re-starting the shower immediately after stopping, be aware that a slug of hot water will be expelled for the first few seconds.

ATTENTION: Do not operate the shower unit if the showerhead or hose becomes damaged. The shower is designed and approved to EN-60335 with the showerhead provided. Under no circumstances must any showerhead that is not approved by the manufacturer be used with this product. • Shower Installation must be carried out by a suitably qualified person and conform with IEE Regulations and comply with water regulations, building regulations or any specific local water company regulations and should be in accordance with BS EN 806.

• This shower unit is designed to be connected to a direct cold water mains supply without draw offs that also feed other appliances or taps as this will impair performance. A direct connection from a tank supply with Pump is NOT recommended.

• To make sure of activating the heating elements, the shower must be connected to a mains water supply with a minimum running pressure of 100kPa (15 lb/sq in) - (1 Bar) at a minimum flow rate of 8 litres per minute. The maximum static pressure must be no greater than 500kPa (75 lb/sq in)-(5.0 Bar). • Your Aquas Spa electric shower should always be mounted on the finished wall surface (usually tiled ). Under no circumstances must you tile up to or seal around the unit as this may prevent air circulation and any possible condensation escaping.

• The shower unit must not be fitted where it may be exposed to frost, for example in an outdoor area. The shower must not be used if suspected of being frozen. Frost damage is not covered by the guarantee.

• All plumbing connections must be completed before making the electrical connections.

• Always switch off at the isolating switch when not in use.

## GENERAL ADVICE TO SHOWER UNIT USERS

The flow rate of water passing through the shower unit determines the water temperature. The lower the fow the warmer the water, the higher the fow the cooler the water.

The temperature produced by the shower unit will vary between seasons on any one setting of the temperature control. This is due to variance in the temperature of the water supply, which becomes cooler in winter than summer. The stabiliser valve maintains an almost constant shower temperature during mains water pressure changes.

If changes in temperature are experienced in normal use, it is likely to be caused by water pressure falling below the minimum level. Falls in water pressure may be due to water being drawn off at other points within the building.

The showerhead and filter must be cleaned regularly to remove scale and debris. If the water becomes hot and you are unable to obtain cooler water, check the showerhead, Handshower, shower hose, and filter for blockage.

## GENERAL LAYOUT OF A SHOWER INSTALLATION

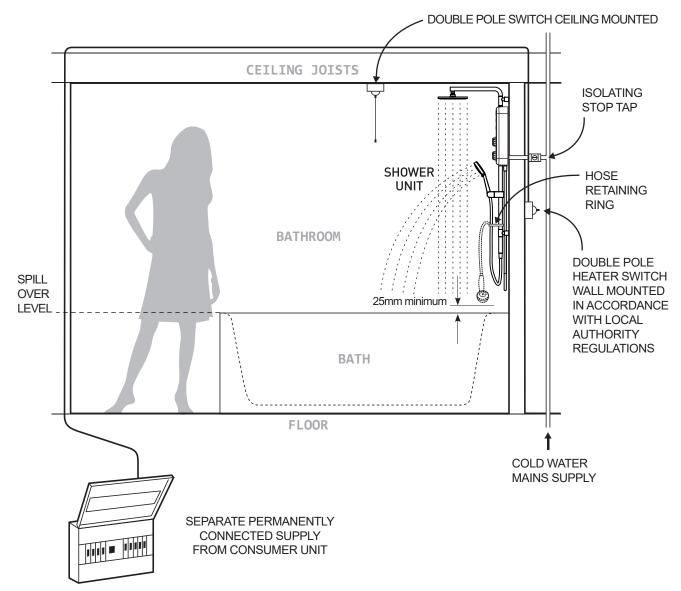
#### A TYPICAL INSTANTANEOUS ELECTRIC SHOWER INSTALLATION

Plan your own installation carefully. Check on the nearest and most readily accessible rising mains water supply, this may be beneath the bath or in the loft, where it feeds the cold water storage tank. Use only the cold rising water main supply.

Do not connect the shower unit to the outlet from the cold water tank.

Avoid connecting the shower unit, if possible, where it will be affected by water drawn off by other appliances, e.g. From the mains feed to the W.C. This may cause a drop in pressure too low for the shower unit to work correctly.

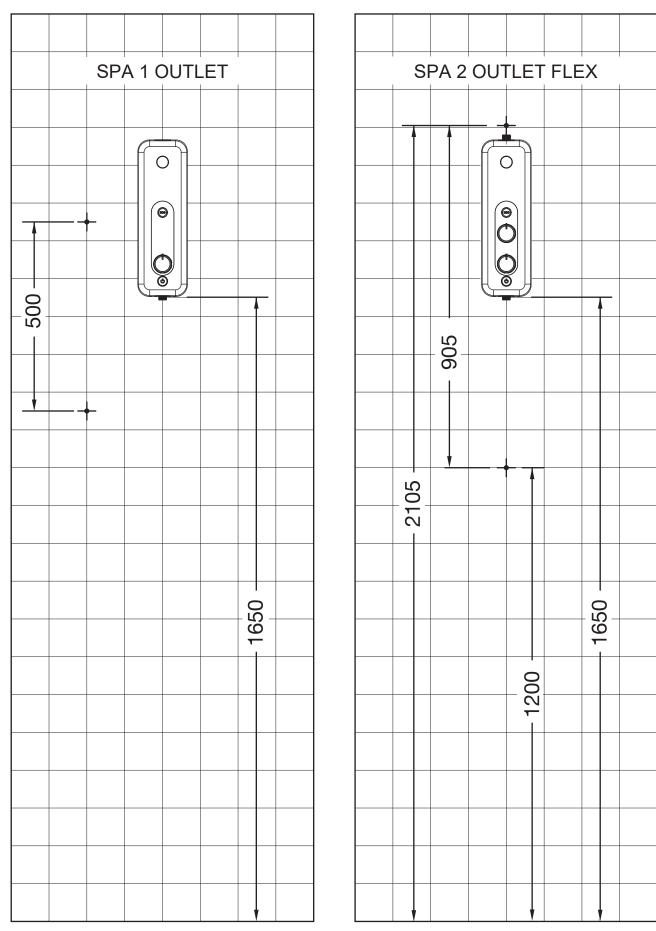
An isolating valve must be fitted to comply with water regulations and for servicing purposes.



#### $\triangle$ important $\triangle$

This appliance is not intended for use by persons (Including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

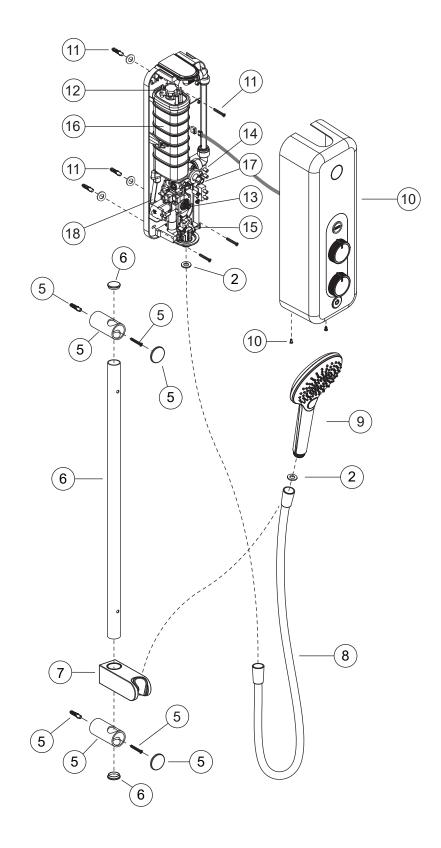
## RECOMMENDED INSTALLATION DIMENSIONS FOR ALL MODELS



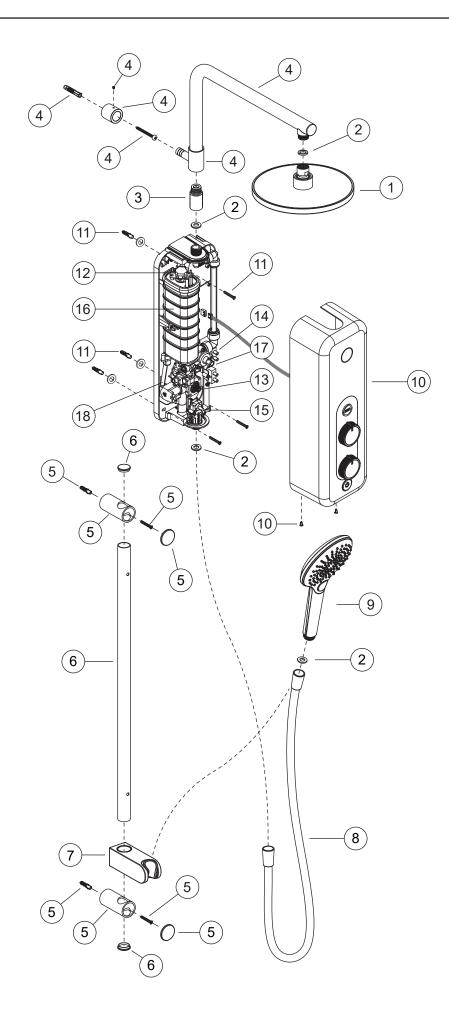
## SPARE PART DETAILS FOR AQUAS SPA HEATERS

No.	DESCRIPTION	AQUAS CODE	
1A	OVERHEAD - SMART 200 - NO AIR	AS02003	
2	2.5mm SEALING WASHER FOR SHOWER HOSE - PACK 5	AS06003	
3	TOP CONNECTOR FOR SHOWER ARM	R ARM AS07015	
4	SHOWER ARM AND WALL BRACKET AS0		
5	WALL BRACKET PACK FOR SLIDE BAR X 2 ( FREE FIX )	AS05012	
6	SHOWER TUBE 600 X 25MM WITH END CAPS	AS05015	
7	FRONT LOADING SLIDER MECHANISM	AS09002	
8	SMOOTH 1.5M PVC HOSE WITH ABS CONICAL NUTS	AS06040	
9	HAND SHOWER VENTO 120 3F HANDSHOWER	AS03064	
10A	HEATER COVER COMPLETE 1 HANDLE MATT BLACK	AS54004MB	
10B	HEATER COVER COMPLETE 2 HANDLE MATT BLACK	AS55004MB	
10C	HEATER COVER COMPLETE 1 HANDLE CHROME	AS54004FC	
10D	HEATER COVER COMPLETE 2 HANDLE CHROME	AS55004FC	
11	SCREW FIXATION PACK FOR HEATER	AS50003	
12	THERMAL CUT OFF DEVICE	AS50004	
13	DIVERTOR VALVE ASSEMBLY	AS50005	
14	ELECTRICAL TERMINAL BLOCK	AS50006	
15	POWER SWITCH ASSEMBLY	AS50007	
16	GRILLON HEATER TANK ASSEMBLY	AS50008	
17	VOLUME CONTROL VALVE ASSEMBLY COMPLETE	AS50009	
18	PRESSURE RELIEF VALVE TUBE	AS50010	

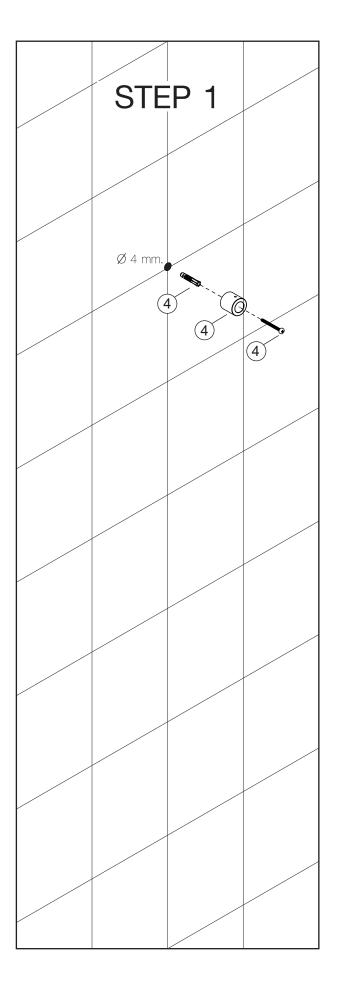
### AQUAS SPA 9.5 KW WATER HEATERS

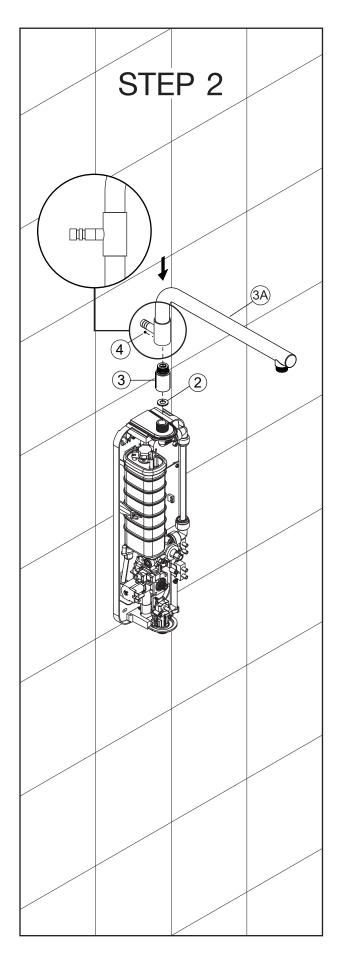


### AQUAS SPA FLEX 9.5 KW WATER HEATERS

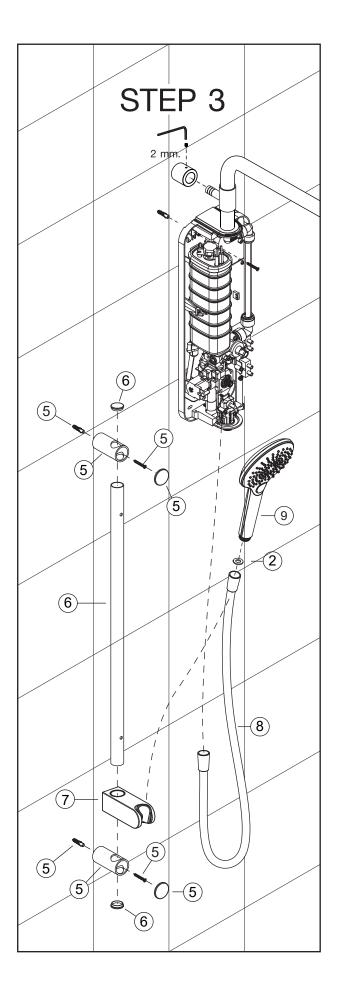


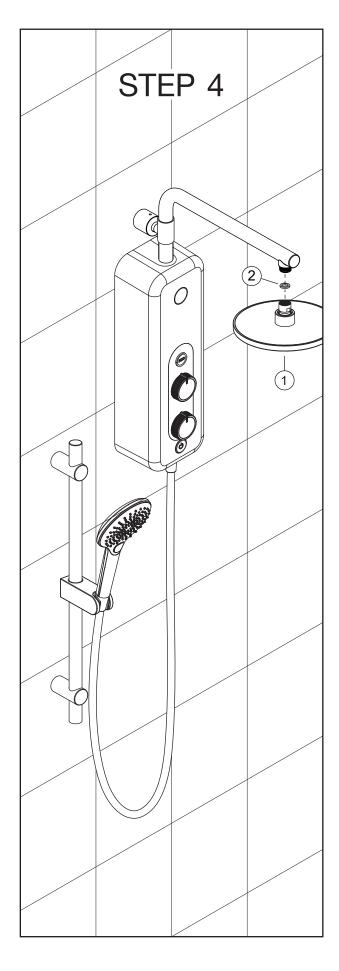
## ASSEMBLY OF UPPER SHOWERING COMPONENTS



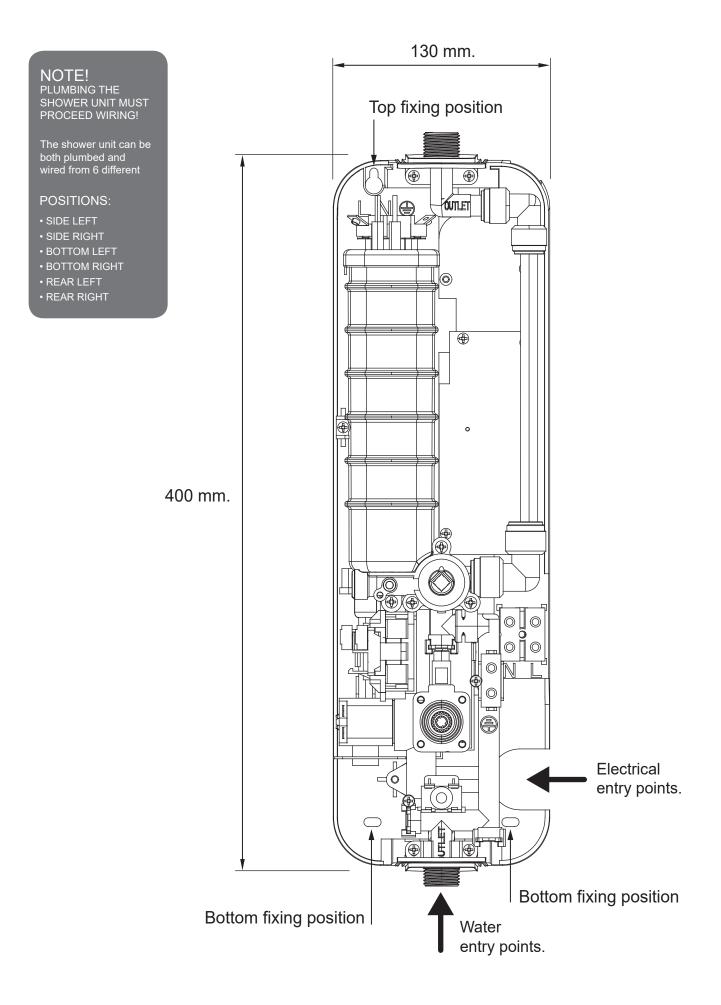


## ASSEMBLY OF LOWER SHOWERING COMPONENTS





# PLUMBING CONNECTIONS



Turn off the water supply at the isolating stop tap. Having determined the direction of the inlet water supply: It is necessary to remove the appropriate plastic section from the back plate, before commencing with the installation. A for Rear Left - B For Rear Right

We have incorporated into the bottom right & left hand side of the back plate removable trim sections to allow easy access when connecting the water supply.

Connect the mains water supply to the inlet of the shower unit using a 15mm copper, stainless or plastic pipe with a 15mm compression elbow or 15mm push-fit elbow.

Do not use excessive force when making the connection to the unit.

#### DEFAULT PLUMBING SETTING

The shower unit is supplied for both left and right hand installation. To plumb the unit on the left you must remove the blanking cap and refit it to the inlet pipe on the right hand side of the unit ensuring the metal fixing clip is pushed firmly into the groove.

When leak testing the installation you must ensure there are no leaks from this area.

## 

To comply with water regulations, building regulations or any specific local water company regulations and should be in accordance with BS EN 806. A double check valve must be fitted with all flexible shower accessories where it is possible that the showerhead may come into contact with used water i.e. In the bath or shower tray.

## $\triangle$ important $\triangle$

Before turning on the water supply to the shower unit the water supply pipe should be flushed out to remove debris. After flushing the pipework ensure that the shower unit is positioned squarely on the wall and tighten the screws. Tighten all plumbing connections and check the pipework for leaks.

Your Aquas Reva electric shower is provided with both Left and Right electrical connections to ease installation particularly when replacing an existing unit

NOTE: ONLY ONE SET OF ELECTRICAL CONNECTIONS IS NECESSARY

## ELECTRICAL SPECIFICATIONS

Nominal Power rating at 240V 9.5kW - (40A MCB rating)

The shower unit must be permanently connected to the electricity supply, direct from the consumer unit via a double pole linked switch with a minimum contact gap of 3mm. The switch must be readily accessible and clearly identifiable and out of reach of a person using a fixed bath or shower tray, unless the switch is cord operated. The wiring must be connected to the switch without the use of a plug or socket outlet.

The cable size required is determined by the kW rating of the shower and the distance between the shower and the consumer unit. The table below will help you choose the correct cable for your installation, but it will depend upon the precise circumstances of the installation. If you are in any doubt consult an electrician.

The incoming cable should be hidden.

KW RATING	NOMINAL AT 240V	AT 240V OF ISOLATING RATING			CABLE JN
		SWITCH		6mm	10mm
9.5	39.58amps	40amps	40amps	21m	32m

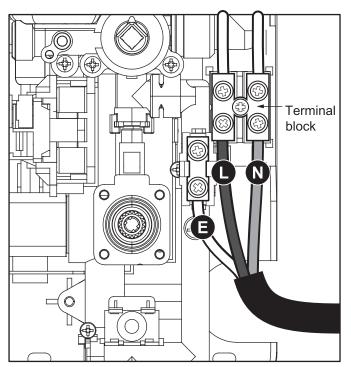
The diagram below shows the route of the cable into the shower unit for connection to the terminal blocks, connect as follows:

Earth cable to terminal marked 🕀

Neutral cable to terminal marked N

Live cable to terminal marked L

EXAMPLE - RIGHT SIDE ELECTRICAL CONNECTIONS



## /! important /!

Ensure that the terminal block screws are fully tightened and that no cable insulation is trapped under screws. Ensure the cable clamp is used to secure the cable. The earth continuity conductor of the electrical installation must be effectively connected to all exposed metal parts of other appliances and services in the room in which the shower unit is installed to confirm.

IMPORTANT: When connecting the cable fully tighten the terminal block screws and make sure that no cable insulation is trapped under the screws. Loose connections can result in cable overheating.

NOTE: The elements on UK models are to 240V specification and will give a lower kW rating if the voltage supply is below 240V.

NOTE: The supply cable earth conductor must be sleeved. The outer sheath of the supply cable must be stripped back to the minimum.

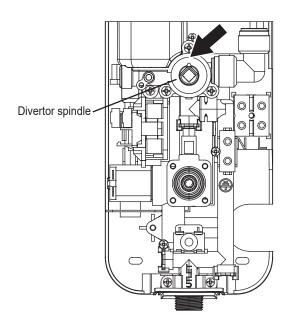
The use of connections within the unit or other points in the shower circuit to supply power to other equipment i.e. extractor fans, pumps etc. will invalidate the guarantee.

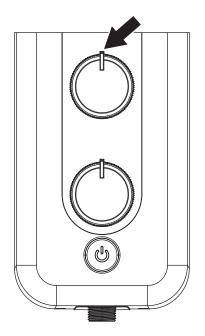
DO NOT switch on the electricity supply until the shower cover has been fitted.

When fitting the cover, it is important to align the divertor spindle and volume control spindle inside the heater.

#### **DIVERTOR HANDLE**

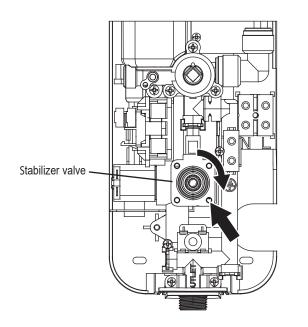
Make sure that the Divertor spindle and the raised button on the divertor handle are in the 12 O'clock position before fitting the cover.

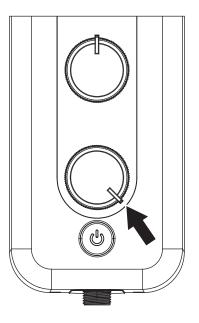




#### VOLUME CONTROL HANDLE

Turn the stabilizer valve spindle and volume handle fully clockwise until resistance is felt.





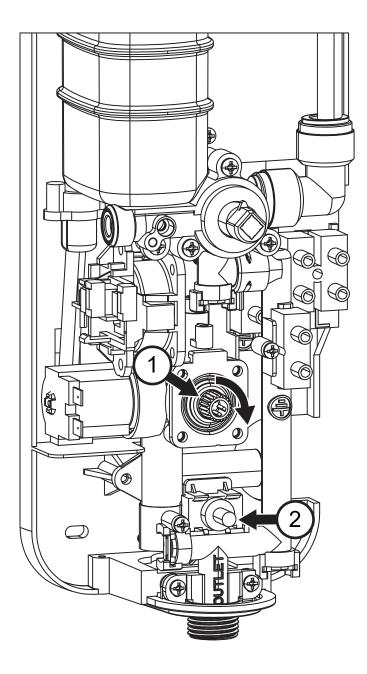
Fit cover into position and re-fit cover fixation screws.

NOTE - Before fitting the cover, ensure that the 2 electrical wires are fitted correctly to the PC board inside the electric shower.

# COMMISSIONING THE SHOWER HEATER

#### IMPORTANT NOTE FOR THE INSTALLER

- Before installation, rotate the volume control handle clockwise until resistance is felt. Connect the water and electricity supply.
- Turn on the water and electricity, before fitting the front cover. Push the on/off button, to check water flow and if there is any leakage inside the heater or at any shower connection.



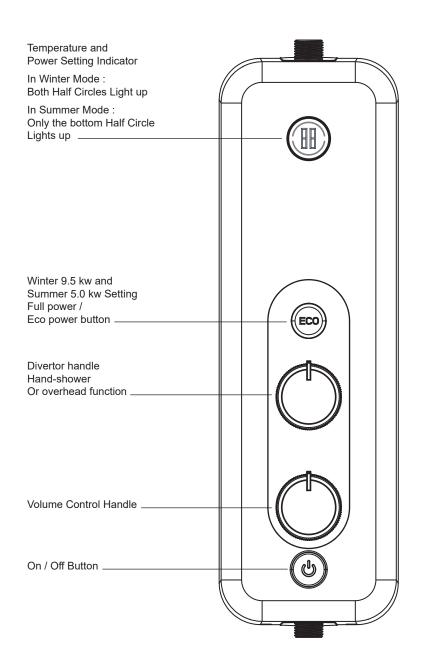
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Tum the Temperature control knob anticlockwise until the valve is fully open before switching on the unit. This will ensure a fast fill up of the unit when the shower is first switched on.

### 

The shower unit must be full of water before heat settings are used.

- 1. Switch on electrical supply pull cord or wall mounted switch.
- 2. Press the ON / Off Button to start the flow of water.
- Turn the divertor handle to select the showering function you require Left for Hand-shower & Right for Overhead.
- 4. When turning the Volume Control Handle, this will change the output temperature of the water.
- In the winter months, the heater should be operated at full power (9.5 KW) to ensure an adequate amount of hot water In the summer months, the ECO button can be activated which will reduce the KW output down to 5.0 KW.
- 6. To turn off the shower unit, press the ON / OFF button.



#### **IMPORTANT NOTES**

The Higher the flow the temperature will decrease.

The Lower the flow the temperature will increase.

It is recommended that you start the shower with the volume handle in the fully

anti clockwise / cold position as this will provide maximum flow

If a higher outlet temperature is required, Rotate the volume handle in a clockwise direction.

# TROUBLESHOOTING

Symptom	Likely causes	Action / remedy		
		A) Check inlet pressure. A minimum 1.0 Bar Dynamic flow pressure is required		
Heater shows LP in temperature display	Inlet pressure too low	B) increase inlet pressure		
temperature display		C) if old installation , outlet flow may be restricted . Clean filter , outlet holes in over-head , hand-shower , and filter in shower hose		
11 t t <b></b>	Flow sensor cable not working	A) Replace Flow Sensor cable		
Heater shows E1 is temperature display	P C Board Failure	B) Replace PC Board		
	Outflow restricted causing temperature of hot water in the tank to exceed safety temperature	A) Check for blockage - clean inlet filter		
Heater shows OT in Temperature display	Reduced flow / temperature rising to fast	B) Turn Flow handle anticlockwise to increase flow and lower outlet temperature		
	Shower components may be blocked due to a build up of lime-scale	C) if old installation , outlet flow may be restricted, clean outlet holes in overhead , hand-shower , and filter in shower hose		
Heater fluctuates between hot and cold / default to a lower power setting	Temperature ring too fast - if temperature reaches 49 degrees +/- 2 , it will trip the Thermal cut off safety device	DO NOT Change shower setting without adjusting the flow handle . Turn Flow handle anticlockwise to increase flow and lower outlet temperature		
Heater wont turn on / stopped working	Check for leaks - Small PC Board inside cover ( Lower position ) has become faulty	Replace small PC Board inside cover		
Heater display malfunctioning	Check for leaks - larger PC Board inside cover ( higher position ) has become faulty	Replace larger P C Board inside cover		
Water from pressure relief outlet - PRD activated.	Obstruction causing back pressure	Replace membrane washer behind the pressure relief tube ( located at the base of the tank. If old installation , outlet flow may be restricted, clean outlet holes in overhead , hand-shower , and filter in shower hose		

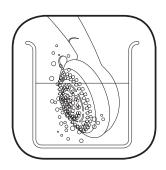
## SHOWERHEAD CLEANING INSTRUCTIONS

The showerhead should be cleaned periodically to remove limescale or debris which will reduce the performance of the shower. The frequency of cleaning will vary according to local water quality.

#### PERIODICAL MAINTENANCE



1. To break away scale deposit on a daily basis simply rub your thumb over the surface whilst the shower is running.



2. If scale deposits are stubborn, Soak the shower-head or hand-shower in a proprietary Limescale remover and rinse thoroughly before use.



Your AQUAS Branded heaters are supplied by Aquabella Shower Co.,Ltd. in Thailand. For information or service assistance , please contact the installer or the local UK distributor from where the heater was purchased.