**AQUALISA** 

# Quality

Digital

Bath with overflow filler

Installation guide



### Quartz Digital Bath with overflow filler



Quartz Digital Bath with bath overflow filler

#### Components (HP/Combi)



Literature not shown.

#### Components (Gravity pumped)



Literature not shown.

# Important information

#### Safety information

This product must be installed by a competent person in accordance with all relevant current Water Supply Regulations.

ALL SHOWERS REQUIRING AN ELECTRICAL CONNECTION MUST BE INSTALLED BY A QUALIFIED PERSON FOLLOWING THE LATEST REVISION OF BS 7671 (WIRING REGULATIONS) AND CERTIFIED TO CURRENT BUILDING REGULATIONS.

This product is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning safe use of the product, understanding the hazards involved, by a person responsible for their safety.

Children should be supervised to ensure they do not play with the product.

Cleaning and user maintenance shall not be made by children without supervision.

This system should be installed so that other taps or appliances operated elsewhere within the premises do not significantly affect the flow.

The Digital Bath has a non-adjustable factory maximum set run time of 12 minutes.

The Digital Bath must not be used with a hot water supply temperature over 65°C.

The processor is supplied factory pre-set at a maximum temperature of 45°C. The maximum temperature is fully adjustable to suit site conditions. If adjusted, we recommend the outlet temperature is set to a MAXIMUM of 46°C.

The Digital processor must be installed in an accessible location for servicing and maintenance.

The Digital processor must not be installed in situations where either the ambient temperature is likely to exceed 40°C or where freezing may occur.

The control must not be installed in situations where the ambient temperature is likely to fall below 5°C or rise above 40°C

We do not recommend the use of Quartz Digital in steam therapy facilities.

This appliance must be earthed.

Cables which are chased into the wall must be protected by a suitably sized conduit or sheathing to allow for removal in the event of service and maintenance purposes.

Surface mounted cables must also be protected by a suitable approved conduit, even in a loft, where there may be a risk of damage from vermin.

The power lead must only be replaced by the manufacturer or his accredited agent.

The user control is supplied from a safety low voltage source.

This product is suitable for domestic use only.

Quartz Digital is supplied with a 5 year guarantee.

## Installation of Digital Gravity Pumped processor (for gravity stored systems)

The Quartz Digital Gravity Pumped Bath system is designed to operate up to a maximum static pressure of 100kPa ((1 bar)(10 metres head)(14.5psi)).

Under no circumstances must the pumped processor be connected directly to the water main or in line with another booster pump.

The minimum actual capacity of the cold water storage cistern should be not less than 225 litres (50 gallons). The capacity of the hot water cylinder must be capable of meeting anticipated demand.

# Installation of Digital HP/Combi processor (for balanced high pressure and unvented systems, combination boiler systems and separately pumped gravity systems)

Pressures: The Quartz Digital HP/Combi Bath system is designed to operate up to a maximum static pressure of 700kPa ((7 bar)(100psi)). Where pressures are likely to exceed 700kPa ((7 bar)(100psi)), a pressure reducing valve must be fitted to the incoming mains supply. A setting of 400kPa ((4 bar)(60psi)) is recommended. It should be noted that daytime pressures approaching 600kPa((6 bar)(80psi)) can rise above the stated maximum overnight.

#### Special notes for combination boiler systems

The appliance must have a minimum domestic hot water rating of 24kW (80,000BTU) and be of the type fitted with a fully modulating gas valve.

If in any doubt, please contact the appliance manufacturer before installation commences.

PLEASE NOTE: DUE TO PERFORMANCE CHARACTERISTICS OF COMBINATION BOILERS, SEASONAL INLET TEMPERATURE CHANGE WILL AFFECT THE PROCESSOR OUTLET FLOW RATE RESULTING IN VARYING BATH FLOW RATE AND FLOW CONTROL RANGE. INLET TEMPERATURE CHANGE MAY ALSO CAUSE THE TEMPERATURE LED'S TO FLASH: THIS IS NOT NECESSARILY CHANGING THE OUTLET TEMPERATURE.

#### Special notes for separately pumped gravity systems

We recommend a **MINIMUM** pump rating of 1.5 bar. For optimum performance a 2.5 bar pump should be used for all separately pumped installations.

A twin ended pump is required for use with single outlet Digital products.

A universal type twin ended pump (works on both positive and negative head conditions) is required for use with Digital Divert products.

The minimum actual capacity of the cold water storage cistern should be not less than 225 litres (80 gallons). The capacity of the hot water cylinder must be capable of meeting the anticipated demand.

THIS PRODUCT IS NOT SUITABLE FOR USE WITH A SINGLE ENDED PUMP.

#### **Connections**

This product incorporates 'push-fit' type connections. Tube should be cut using a rotary type cutter and lubricated using a silicone-based lubricant or petroleum jelly (Vaseline or similar) prior to insertion into the fitting.

If plastic pipe is used, the tube insert must not increase the tube diameter or extend the cut-off length by more than 2mm.

THESE FITTINGS ARE NOT SUITABLE FOR STAINLESS STEEL TUBE. COMPRESSION FITTINGS MUST NOT BE USED.

#### Pipe sizing

Long pipe runs, on both inlet and outlet, will reduce the flow rate at the bath fill outlet, 22mm pipe work should be used on inlets and reduce down to 15mm as close to the valve as possible to reduce pressure losses and help maintain flow rate. If using 15mm pipe, copper pipe is preferred, to optimise performance minimise the number of elbows used. If long pipe runs are unavoidable on the outlet, use copper pipe rather than plastic, particularly if a diverter is used, and minimise the number of elbows as the pipe inserts are very restrictive.

#### **Flushing**

Some modern fluxes can be very corrosive and, if left in contact, will attack the working parts of this unit. All soldering must be completed and the pipe work thoroughly flushed out in accordance with current Water Supply Regulations prior to connection of the product.

#### After installation

Familiarise the end user with the Quartz Digital operation and hand them this guide. Complete and post the quarantee card or register online at www.aqualisa.co.uk

#### Installation instructions

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This product must be installed by a competent person in accordance with the relevant Water Supply Regulations.

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Fit the Digital processor and main controller following the main unit installation instructions provided.

Prior to connecting the blended supply connections to the shower/bath fittings, follow the procedure below to install the Digital diverter valve.

1

To ensure safe operation and installation of this product, the processor MUST be installed in one of the orientations shown.





2

Isolation valves are supplied with the Digital processor and must be fitted on both inlets and the blended water outlet. All pipe work should be run in 15mm pipe. All pipe work should be supported. For externally pumped gravity fed installations, 22mm pipe work should be



run as close to the processor as possible before reducing down to 15mm

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The inlet supply centres are 48mm. The inlet supply centres deviate from EN1111 and EN1287, but are deemed to be a special case. Please note arrow on isolation valve to indicate direction of flow.

Compression fittings should not be used on the inlet and outlet spigots and may affect the warranty if fitted.

Choose the position for your Digital processor as close to the bath control as possible. The processor may be sited in the roof space above the proposed bath site, in the airing cupboard or behind a screwed bath panel if more convenient. If siting in the roof space, ensure that freezing cannot occur and that no insulation material is placed under or over the processor. Please refer to the system layout diagrams.

THE PROCESSOR MUST BE SITED IN A POSITION THAT IS SAFELY ACCESIBLE FOR SERVICING AND COMMISIONING PURPOSES. WHEN FITTED IN THE LOFT SPACE, THE ROUTE TO AND THE AREA AROUND THE PROCESSOR MUST BE BOARDED TO ENSURE A SAFE WORKING ENVIRONMENT

The distance between the Digital processor and bath control must be within range of the 10m data cable supplied.

Place the Digital processor on a solid mounting surface, adjusting the fixing feet into suitable positions. Mark then drill and prepare suitable fixings before securing the processor to the mounting surface using the screws provided.



Flush through both hot and cold supply pipes.

The maximum hot water inlet temperature must be no more than 65°C.



Attach the supply pipes to the Digital processor, ensuring that the cold and hot feeds are fitted into the appropriately marked inlets.



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#### DO NOT SOLDER NEAR TO PLASTIC COMPONENTS.



Run a pipe from the mixed water outlet on the Digital processor through to the proposed siting for the bath fill outlet.



Suitable non restrictive double check valves (not supplied) MUST be fitted to the blended outlet pipe in line with current Water Supply Regulations.



Place the paper template on the wall in the desired location for the bath control and mark all fixing points and the data cable entry point. Remove the template and drill a Ø16mm hole at the appropriate position for the data cable





The data cable should be run in conduit to allow for replacement if required.



Drill and prepare the four wall fixings for the controller using the fixings provided.

Feed the control connection end of the data cable through the centre hole in the mounting template. Run a bead of silicone sealant in the mastic groove on the back of the mounting plate and press into position onto the finished wall surface. Ensure the data cable is held securely by the narrow middle slot of the mounting plate and fix to the

wall using the screws provided.



Ensure the data cable is the correct way round as both ends differ in type of connection used.

Plug the data cable into the rear of the controller and push fully home. Slide the controller assembly onto the mounting plate.



Secure the controller onto the back plate with the fixing screw located at the base of the controller using a small Posidriv screw driver.



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Connect the outlet pipe to the mixed water outlet on the Digital processor. Using pipe clips as appropriate, ensure that all pipe work is perpendicular to the processor, i.e. not putting any strain on the fittings.

TO ENSURE OPTIMUM PERFORMANCE USE THE MINIMUM AMOUNT OF ELBOWS.

TO MAXIMISE FLOW RATES WE RECOMMEND USING COPPER PIPE WITH THE MINIMUM AMOUNT OF ELBOWS.

BEFORE ANY ELECTRICAL ADJUSTMENT IS ATTEMPTED, THE ELECTRICITY SUPPLY MUST BE TURNED OFF AT THE MAINS SWITCH.

ELECTRICAL INSTALLATION MAY ONLY BE CARRIED OUT BY A OUALIFIED PERSON.

14

Connect the processor power lead to a double pole 3amp switched fused spur, incorporated in the wiring circuit, in accordance with current wiring rules. Ensure that this is located in an accessible, dry location and not in the bathroom.



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THIS APPLIANCE MUST BE EARTHED.

We recommend protecting surface mounted cables in suitable, approved conduit to avoid the risk of damage from vermin.

The data cable and power lead should also be clipped in place with 'P' clips or similar, to avoid accidents.



Unscrew the single fixing on top of the processor box and then carefully tilt the lid up and off the location lugs and pull the lid clear.



16

Connect the low voltage data cable into the socket adjacent to the temperature adjuster as indicated on the label. Feed the cable out of the processor box ensuring it is correctly routed within the data cable channel.



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A further data cable socket has been provided for use with the secondary Digital remote control or Digital diverter. This can be accessed by carefully snapping and removing the entry pillar and connecting the cable as described above.

17

The Digital processors are supplied factory set with the flow rate at either 'NORMAL HP' or 'NORMAL GRAVITY' mode depending on which shower system has been ordered.

HP/COMBI PROCESSORS ON BALANCED HP SYSTEMS:

HP/Combi Digital processors fitted to balanced high pressure systems may be set to 'NORMAL HP', or for water economy, 'FCO' modes



For HP/Combi Digital processors installed on combi boiler systems, for optimum performance we recommend setting the flow rate to the 'COMBI' mode.

N.B. The 'ECO' flow rate mode should not be selected for shower systems fitted to combination boilers.

#### GRAVITY PUMPED PROCESSORS:

Gravity Pumped Digital processors fitted to gravity systems may be set to 'NORMAL GRAVITY', or for water economy, 'ECO' flow rate modes.

WHEN MAKING ANY ADJUSTMENT TO THE PROCESSOR SETTINGS THE POWER MUST BE ISOLATED

18

Re-instate the electricity supply to the Digital processor. Press the 'Start/stop' button on the controller to turn the bath on.

19

Run the bath at maximum temperature (factory pre set to 45°C). If required, maximum temperature adjustment can be made with a flat bladed screwdriver using the 'MAX TEMP ADJUSTMENT' control as indicated. When the temperature has been set to the desired position, carefully replace the Digital processor lid and secure the fixing hand tight only.



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Site conditions can affect temperature settings, installer to adjust as required.

ALL COPPER PIPE WORK MUST BE CROSS-BONDED AND CONNECTED TO A
RELIABLE FARTHING POINT

#### Installation instructions

#### Bath overflow filler



The bath overflow filler is suitable for baths up to a maximum thickness of 24 mm

Care filler aside

Carefully unscrew and remove the overflow filler outlet from the body assembly and set aside.



clicker aside.

Carefully unscrew and remove the bath waste clicker assembly from the waste body and set aside.



3

Offer the bath waste into position ensuring the rubber washer is correctly aligned between the waste assembly and the bath base.





Ensuring the rubber washer is correctly aligned, pass the bath waste clicker through the bath and secure to the waste body assembly.



5

Connect the bath waste to a suitable waste pipe.

Offer the outlet body assembly into position at the rear of the bath ensuring the rubber washer is correctly aligned between the outlet body assembly and bath wall.



Ensuring the rubber washer is correctly aligned, pass the overflow filler outlet through the bath and secure to the body assembly.



Remove the relevant inlet blanking plug and attach the flexible hose to the blended inlet connection.



Connect the flexible hose to the blended supply pipe ensuring suitable non restrictive double check valves are fitted in line with current Water Supply Regulations (not supplied).

#### Waste pipe extension kit



If required, for larger baths, a 900mm waste pipe conversion kit is available from Aqualisa Customer Service department. Please contact our Customer Service Department on 01959 560010.

1

Unscrew the clamping nut and remove the waste pipe from the waste assembly.



2

Remove the clamping nut and sealing washer from the waste pipe and set aside.

3

Carefully pull the waste pipe away from the outlet assembly.



4

Reassemble the unit using the longer waste pipe by reversing the above procedure.





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